






Schneidklassen nach DIN EN 13204:2016-12

Kategorie- Buchstabe	Profiltyp				
					
	1 Rundmaterial	2 Flachmaterial	3 Rundrohr	4 Vierkantrohr	5 Rechteckrohr
A	≥ 14	30 x 5	21,3 x 2,3		
B	≥ 16	40 x 5	26,4 x 2,3		
C	≥ 18	50 x 5	33,7 x 2,6	35 x 3	
D	≥ 20	60 x 5	42,6 x 2,6	40 x 4	50 x 25 x 2,5
E	≥ 22	80 x 8	48,3 x 2,9	45 x 4	50 x 30 x 3,0
F	≥ 24	80 x 10	60,3 x 2,9	50 x 4	60 x 40 x 3,0
G	≥ 26	100 x 10	76,1 x 3,2	55 x 4	80 x 40 x 3,0
H	≥ 28	110 x 10	76,1 x 4,0	60 x 4	80 x 40 x 4,0
I	≥ 32	120 x 10	88,9 x 4,0	60 x 5	80 x 40 x 5,0
J	≥ 36	130 x 10	88,9 x 5,0	70 x 4	100 x 50 x 4,0
K	≥ 40	140 x 10	101,6 x 4,0	70 x 5	100 x 50 x 5,0